





#### 4 MATURE GREEMENT FIXE

**MONTAGE DES MATS - INSTRUCTIONS GENERALES**

- REMPLIR LES ENTRETOISES EN 5<sup>es</sup> CLASSES, COMME CI-DESSUS, AVEC DES BOIS DURS, SANS NŒUDS, ET DE LA MEME ESPESSEUR QUE LE MAT.
- COLLER LES 2 BOUTS PARALLELES DU GRAND MAT 75 ET DU PETIT MAT 76.
- COLLER LES 2 BOUTS PARALLELES DU GRAND MAT 75 ET DU PETIT MAT 76.
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- COLLER LES 2 BOUTS PARALLELES DU GRAND MAT 75 ET DU PETIT MAT 76.

#### MONTAGE DU MAT D'AVANT

AVANT TOUT GRÉER, PASSER LE FIL Ø 0,6 (123) 101 DANS LE TROU DE LA PARTIE HAUSSÉE DU MAT, EN VEILANT QUE LE MAT NE SE DÉFORME PAS EN COURANT. COLLER LES 2 BOUTS PARALLELES DU GRAND MAT 75 ET DU PETIT MAT 76.

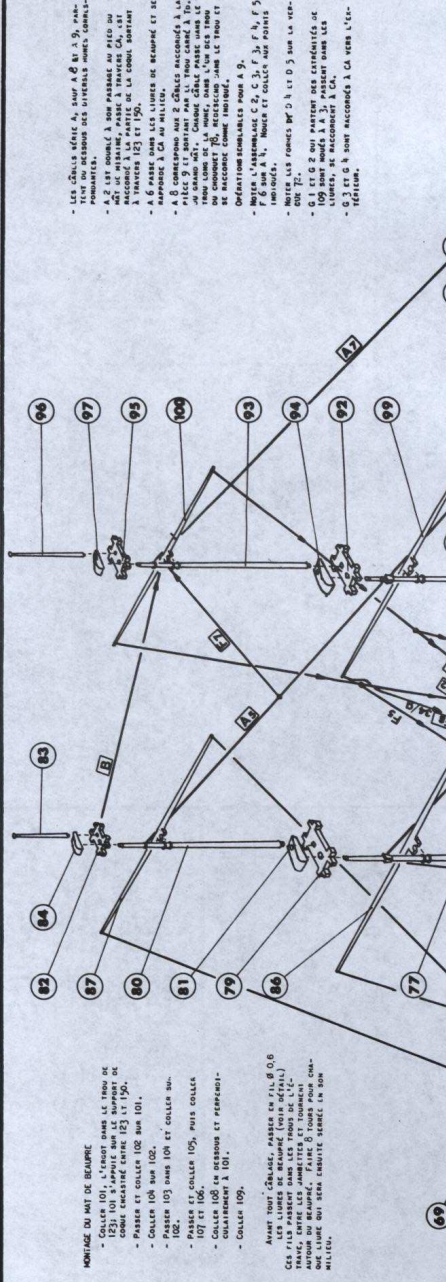
- COLLER 61 DANS LES LOUVERES ET COLLER.
- COLLER 62 DANS LE TROU DE LA PARTIE HAUSSÉE DU MAT.
- COLLER 63 DANS LE TROU DE LA PARTIE HAUSSÉE DU MAT.
- COLLER 64 DANS LE TROU DE LA PARTIE HAUSSÉE DU MAT.
- COLLER 65 DANS LE TROU DE LA PARTIE HAUSSÉE DU MAT.
- COLLER 66 DANS LE TROU DE LA PARTIE HAUSSÉE DU MAT.
- COLLER 67 DANS LE TROU DE LA PARTIE HAUSSÉE DU MAT.
- COLLER 68 DANS LE TROU DE LA PARTIE HAUSSÉE DU MAT.
- COLLER 69 DANS LE TROU DE LA PARTIE HAUSSÉE DU MAT.
- COLLER 70 DANS LE TROU DE LA PARTIE HAUSSÉE DU MAT.
- COLLER 71 DANS LE TROU DE LA PARTIE HAUSSÉE DU MAT.
- COLLER 72 DANS LE TROU DE LA PARTIE HAUSSÉE DU MAT.
- COLLER 73 DANS LE TROU DE LA PARTIE HAUSSÉE DU MAT.

#### MONTAGE DU GRAND MAT

EXÉCUTER LES OPERATIONS SUIVANTES AVEC LES PIÈCES 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100.

#### MONTAGE DU MAT DE MISE

MÊME OPERATIONS AVEC LES GROUPES 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100.



#### 5 MONTAGE DES HAUBAINS

LES PIÈCES DE LA PARTIE HAUBAIN SONT TRÈS IMPORTANTES, ELLES DOIVENT ÊTRE TRÈS BIEN TRAVAILLÉES, L'USAGE DE LA MACHINE EST OBLIGÉ.

**MONTAGE DES HAUBAINS INTERMÉDIAIRES**

- PRÉPARER LES HAUBAINS EN SUivant LES DIMENSIONS DONNÉES SUR LA MACHINE À HAUBAINS.
- PASSER DANS LE TROU DE LA PARTIE HAUSSÉE DU GRAND MAT 75, LE FIL Ø 0,6, EN VEILANT QU'IL NE SE DÉFORME PAS EN COURANT.
- PASSER LES PARTIES BASSES DES HAUBAINS DANS LE TROU DE LA PARTIE HAUSSÉE DU GRAND MAT 75, EN VEILANT QU'ILS NE SE DÉFORMENT PAS EN COURANT.
- ÉMILITER LES CAPS DE MONTON 110 A BOUT 43.
- PRÉPARER LE FIL Ø 0,6 POUR LE GRAND MAT 75, EN VEILANT QU'IL NE SE DÉFORME PAS EN COURANT.
- MONTAGE EN UTILISANT LES DIMENSIONS DONNÉES SUR LA MACHINE À HAUBAINS.
- COLLER LES PIÈCES 111 ET 112, EN VEILANT QU'ELLES NE SE DÉFORMENT PAS EN COURANT.
- COLLER LES PIÈCES 113 ET 114, EN VEILANT QU'ELLES NE SE DÉFORMENT PAS EN COURANT.
- COLLER LES PIÈCES 115 ET 116, EN VEILANT QU'ELLES NE SE DÉFORMENT PAS EN COURANT.
- COLLER LES PIÈCES 117 ET 118, EN VEILANT QU'ELLES NE SE DÉFORMENT PAS EN COURANT.
- COLLER LES PIÈCES 119 ET 120, EN VEILANT QU'ELLES NE SE DÉFORMENT PAS EN COURANT.
- COLLER LES PIÈCES 121 ET 122, EN VEILANT QU'ELLES NE SE DÉFORMENT PAS EN COURANT.

#### MONTAGE DES HAUBAINS INTERMÉDIAIRES

EXÉCUTER LES OPERATIONS SUIVANTES AVEC LES PIÈCES 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100.

#### MONTAGE DU MAT DE MISE

MÊME OPERATIONS AVEC LES GROUPES 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100.

#### MONTAGE DES HAUBAINS SUPÉRIEURS

EXÉCUTER LES OPERATIONS SUIVANTES AVEC LES PIÈCES 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100.

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1. MISE EN PLACE DES VOILES

Avant d'effectuer des travaux, il est recommandé de ne découper qu'une seule voile, afin de vérifier la coupe, la forme et la position de cette voile. Les autres sont préparées au chapitre décoration.

La voile est maintenue par collage sur sa vergue.

- Passer un fil 0,3 autour de la vergue et de la voile.

Effectuer les mêmes opérations pour les voiles B et C.

- Coller la voile D sur la vergue correspondante

- Passer le fil 0,3 autour de la vergue

De chaque côté de la voile, légèrement en dessous de celle-ci, grâce aux boulines à 3 fils 0,3, raccorder à un autre fil 0,3 qui vient tout à l'attacher comme indiqué.

Effectuer la même opération pour les voiles G et I. Fil attaché aux barreaux de la pèche 15.

Chaque voile est raccorder aux extrémités de la vergue en dessous par fil 0,3

2. REPERAGE ET DECORATION DES VOILES

Dans la partie de la voile, il est prévu une planche de voile romaine. Effectuer soigneusement le repérage de chaque voile en fonction des lettres indiquées sur les dessins ci-contre représentant cette planche.

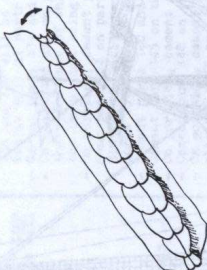
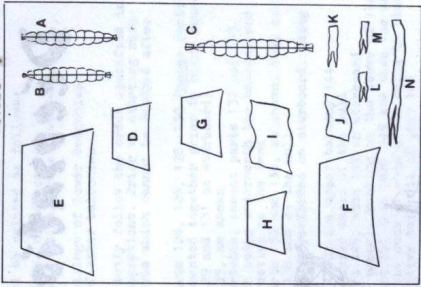
AVANT DE PROCÉDER AU DÉCORAGE DES VOILES, IL IMPORTA D'EN EFFECTUER LA DÉCORATION SELON LES INDICATIONS SUIVANTES :

- MÉCANISER UNE POINTE DE MÔLE DANS DU BLANC (A), PLACER À L'AVANT DU BARREAU SPÉCIAL POUR PERMETTRE DE MONTRE À MONTRE À MONTRE UNE POINTE DE MÔLE.
- PEINDRE LES VOILES DE CHAQUE CÔTÉ DANS LE SENS DE LA HAUTEUR D'UNE MANIÈRE ASSEZ IRÉGULIÈRE EN LAISSANT LA PARTIE CENTRALE DES VOILES PRESQUE BLANCHE.
- MARQUER DÉCORÉ LES VOILES, MÉCANISER LEUR MISE EN PLACE.

POUR LES VOILES L, M, N, LES MÔLES SONT MONTÉS À L'AVANT DU BARREAU SPÉCIAL POUR PERMETTRE DE MONTRE À MONTRE À MONTRE UNE POINTE DE MÔLE.

Sur chacune des vergues et sur une longueur de 2 à 3 m au extrémités passer un peu de peinture blanche.

3. PLANCHE VOILES



Les voiles A, B, et C sont présentées cerquées, découper dans la feuille voile un rectangle de 2 cm, plus grand que chaque voile.

Mettre de la colle sur la partie hachurée, replier la feuille suivant l'axe, maintenant au collage par pression.

Après collage, découper chaque voile au contour, vérifier le collage, peindre comme indiqué précédemment. Si ce n'est fait, coller chaque voile à 2 cm de la vergue correspondante.

- Coller 182 et 184 sur 182.
- Coller 186 sur 185
- Coller 188 sur 187
- Coller les 3 chaloupes comme 1-2-3 figuré sur le plan.

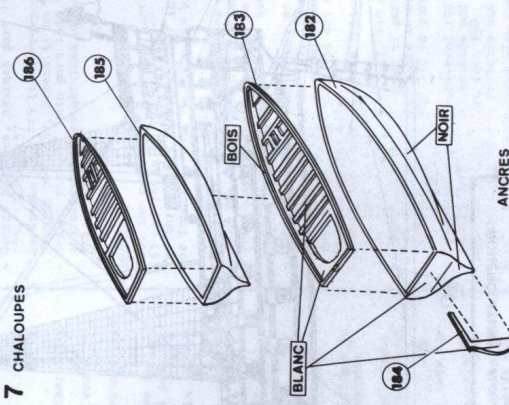
- Coller les chaloupes en place !

- Les chaloupes sont les barreaux 15 en avant de la grande scouille.

- Un barreau chaloupe sur la grande scouille.

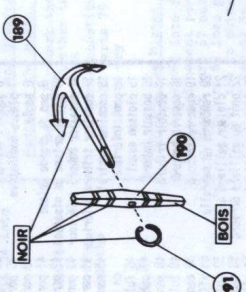
- La petite chaloupe sur les barreaux en arrière de la grande scouille.

NOTE : Les avants des chaloupes sont tournés vers l'avant du bateau.



4. ANCRES

- Coller 190 sur 189
- Placer l'anneau 191 dans le trou
- Passer comme indiqué
- Effectuer la même opération pour les 4 ancres.

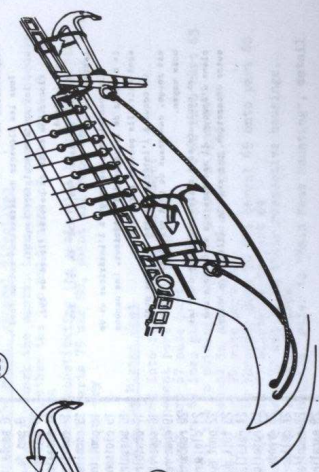


Passer dans chacun des échelons un fil 0,3

- Attacher de chaque bord l'ancre sur le fil 0,3

- Procéder de la même manière pour le fil arrière.

- Les ancres sont attachées au pavot comme indiqué à l'aide d'un fil



- NOTER LES DIVERS RACCORDEMENTS EN FIL 0,3 SUR LES SEPS ET TIGETTES DU MÂT PRINCIPAL.

- PROCÉDER AU CARLAGE À L'AIDE D'UN FIL 0,3 SUR LES VERGUES SUPÉRIEURES SUR LES MÔLES CORRESPONDANTES.







HISTORY

On the basis of pictures made in 1950, showing a vessel similar in its hull and main walls to the PHENIX, the HOLLER engineering department created THE SIRENE.

The difference which appears when considering the pictures, can be found in the bows where two large quarter-galleries have been installed behind the head-walls, in the figure-head which is of a big size and very representative of the ship name, and especially in the forecastle in which large apartments, much resembling a house, forecastle and the deck of the last high bulkhead, under the quarter-deck is situated, of the presence on board of a person of high rank, probably a Crown Prince.

THE SIRENE is a large ship: 63 metres at the flotation line, 12,80 metres at the midship beam, 63 metres from the keel to the main mast track. The armament is constituted by 36mm, 18mm, 8mm and 4mm guns.

Part List

- 1 Half-hull, portside
2 Half-hull, starboard
3 Lower deck
4 Rear funnel
5 Front support
6 Name plate
7 Stand
8 Main hatchway cleat
9 Main hatchway cleat
10 Fore hatchway cleat
11 Lower stair, portside
12 Lower stair, starboard
13 Lower deck stair
14 Lower deck stair
15 Fore hatchway cleat
16 Davit, portside
17 Davit, starboard
18 Corner plate, portside
19 Corner plate, starboard
20 Quarter deck bulkhead
21 Quarter deck bulkhead
22 Quarter deck roof
23 Fire-rail
24 Fire-rail
25 Fore pin-rail
26 Large hatchway
27 Small hatchway
28 Strain, starboard
29 Strain, portside
30 Quarter deck hand rail
31 Upper stair
32 Main hatchway cleats (4)
33 Belaying pins (4)
34 Cleats (2)
35 Cleats (2)
36 Chest
37 Jack-staff portside support
38 Jack staff starboard support
39 Mizzen chain-wale, portside
40 Fore chain-wale, portside
41 Fore chain-wale, starboard
42 Fore chain-wale, starboard
43 Fore chain-wale, starboard
44 Fore chain-wale, starboard
45 Mizzen mast dead-eyes, starboard
46 Mizzen mast dead-eyes, starboard
47 Mizzen mast dead-eyes, starboard
48 Mizzen mast dead-eyes, starboard
49 Mizzen mast dead-eyes, starboard
50 Mizzen mast dead-eyes, starboard
51 Mizzen mast dead-eyes, starboard
52 Mizzen mast dead-eyes, starboard
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65 Mizzen mast dead-eyes, starboard
66 Mizzen mast dead-eyes, starboard
67 Mizzen mast dead-eyes, starboard
68 Mizzen mast dead-eyes, starboard
69 Mizzen mast dead-eyes, starboard

1 - The Hull

- Cement deck 3 between the lower pins provided on part 1; in perfect contact part 1 and 3. Parts 4 and 5 should be cemented together.
- Cement part 2 onto the so obtained unit
- Set aside to dry while keeping the so cemented parts in contact, using rubber bands and cloth pins
- The name plate "JA SIRENE" will be painted, then placed on the stand parts 5 and 6 onto part 8
- Paint the lower part of the hull white (to do this, refer to par. 8, decoration)
- Set aside to dry and cement the hull on its stand.

- 122 Bowsprit dead-eyes, starboard
123 Head floor
124 Rear quarter gallery, portside
125 Rear quarter gallery, starboard
126 Lower window, starboard
127 Lower window, starboard
128 Lower gallery floor, portside
129 Lower gallery floor, starboard
130 Lower frame piece, portside
131 Lower frame piece, starboard
132 Timber head, portside
133 Timber head, starboard
134 Rear lower window
135 Lower quarter gallery
136 Central window, portside
137 Central window, starboard
138 Central gallery, portside
139 Central gallery, starboard
140 Upper rear gallery
141 Upper rear gallery
142 Central frame piece, portside
143 Central frame piece, starboard
144 Upper rear frame piece
145 Upper rear frame piece
146 Through 1431 Timber head
147 Through 1431 Timber head
148 Upper frame piece, portside
149 Upper frame piece, starboard
150 Fore poop bulkhead
151 Fore poop bulkhead
152 Fore poop bulkhead
153 Fore poop bulkhead
154 Fore poop bulkhead
155 Fore poop bulkhead

- 2 - Details, Artillery
Start with mounting of the full artillery on THE SIRENE
36mm GUNS
- Cement muzzles 46 onto guns 47 (28 units)
- Cement 53 shown on the drawing
Notes:
- The port-lids 45 can be cemented in closed or opened position. In closed position, they should be painted as the hull and when opened, the inside will be painted red. This will be applied for all port-lids.
- 36mm guns can be installed with port-lids in opened position. When port-lids are cemented in closed position, no guns will be provided
18mm GUNS
- Cement part 49 onto part 50
- Paint the so obtained unit black
- Paint part 51 red
- Cement the guns onto its carriages (26 units)
5mm GUNS
- Perform same operations as for 18mm GUNS, using parts 52, 53 and 54 (16 units)
- Cement the 5 muzzles 52 onto part 58, paint it black
4mm GUNS
- Perform same operations as for 8mm GUNS, using parts 55, 56 and 57 (16 units)
- Cement part 59 onto part 60 (2 units)
Installing the Upper GUNS
- Refer to the drawing and cement as shown, on either side, one 8mm gun (52-58) and one 4mm gun (59-60)
- Cement on deck 14, on either side and into each round hole 18 mm gun 52, 53, 54
- Cement on deck 14, on either side and into the round holes 4 mm guns (55, 56, 57, 58, 59, 60)
In the SIRENE kit, 14 gun groups are available, see detail.
Parts 55, 56, 57, 58, 59 and 60 are not included in the gun groups, but in the detail groups.
When the SIRENE is shown with all its port-lids in opened position, pins and cement in front of each support a 18mm gun group should protrude from the port-lid by a few centimetres.
- Cement parts 9 and 10, being careful to run the pins in their right location, stairs 11 and 12, under deck 14. Set aside to dry.
- Cement part 23, the cement part 15 onto part 123 and on the vertical part of the hull to this purpose (one on either side).
- After painting in black, the wall deck 14 while pulling the forepart of the hull up to the forepart of deck 14 shall come in contact with part 15.
- Cement parts 16 and 17 as shown on the drawing. Fit some into notches provided on part 15 to this purpose (see detailed drawing)
- Cement parts 18 and 19 onto parts 16 and 17 respectively
- Cement part 20 as shown
- Cement part 21 into notches provided on part 21. Cement the hull; then cement part 23 onto 21.
- Decks 22 and 23 will be painted light wood. Bulkhead 21 as well as the hull bulkhead, above deck 14, will be painted medium wood
- Cement in the opening and resting on deck 3, stair 13
- Cement parts 24, 25, 26, 27, 28 and 29 onto part 14
- Cement parts 14, 32 (4x) and 33 (4x) and the 23 parts 34 into the 23 remaining holes as shown
- Cement part 36 as shown
- Cement 4 cradles 35 as shown (+)
- Cement parts 40 and 41 on portside and parts 43 and 44 on starboard
- Cement part 61 while running through the hole a medium size thread, both ends of which will be run through the rudder shaft hole
- Cement the 4 parts 62 as shown
- Parts 39 and 42 will be cemented later (operation 3).

- All decorative parts will be painted as follows:
Bright blue : flat surfaces, non decorated
Gold : sculptures, vertical frames, window frames, galleries, ceilings of lower balconies
Medium wood : floors, ceilings of lower balconies
Red : ceilings of other balconies
It is recommended to strictly follow the order specified in the following mounting operations. Prior to starting such operations, paint all parts which cannot be reached after having been cemented.
- On portside, cement parts 124, 126, 128, 130 (note: parts 128 and 130 will be cemented together prior to being mounted as well as parts 129 and 131 on starboard)
- On starboard, cement parts 132 and 133
- On either side, cement parts 134 and 135, as shown
- On the upper part of which being on the balcony and 137, the upper part of which being on the bend
- On the lower part being resting on the bend
- On portside, cement parts 136 and 138, as shown, then cement part 142 on part 138 and on the hull
- Similar operations will be performed on starboard, using parts 137, 139 and 141 on the upper balcony 144
- Cement part 145 on the upper edges of the hull
- On portside, cement part 146, then 147 on starboard
- Cement part 148 on the panel, resting on the above of 144
- On portside, cement part 151 onto part 149 and then the so obtained unit on 146, the ends of each piece being in close contact with the decorative tariff of part 146
- Similar operations will be performed on starboard, using parts 152 and 150
- Cement part 153 onto part 145, then part 154 as shown on the drawing
- Cement in place, against part 145 and onto part 22, parts 155, 156 and 157, its corresponding gallery, then after cementing part 159, its corresponding gallery, 160, then part 161 onto part 154, then part 162 onto part 38 and cement the so obtained unit onto 154 at 10mm from the rear.
Lanterns
Note the presentation of the lanterns and especially units 163 and 166 which should cut-off integral with the bottoms. For instance, when mounting the big lantern:
- Cut the three sides
- Cement on the back these three sides onto the top of part 162. The circle should be placed edge to edge
- When completely dry, cement the bottom part previously included in unit 163, at the base of the three sides
- Cement light 164
- Perform same operations when mounting the two small lanterns, using parts 165, 166 and 167
- The lanterns will be cemented as follows: the big one in the center, above part 154 and against part 148. The small ones on either side
- Cement the chain wales as follows: part 39 on portside and part 42 on starboard
- Cement part 148 and 149 as shown
- Cement part 150 in front of part 23, cement 23 on parts 146 through 149. Set aside to dry for a long time
- Cement parts 172 and 173 on portside and parts 174 and 175 on starboard
- Cement in place figure-head 176
- Cement part 185 on portside and part 169 on starboard
- Cement part 170 on portside and part 171 on starboard
- Cement part 170 on portside and part 171 on starboard
Note: Prior to pursuing with the following operations, to the HELPER unit, fabricate the shrouds, using, according to the drawing, the following drawing showing all details pertaining to this fabrication.
Prior to starting with shroud fabrication, make painting retouches on decorative parts, if required.
4 - Mast and Rigging
Mounting the Mizzen Mast
- Carefully mark the masts, tops, caps, yards and deadeyes
- Cement together the two half-parts of main mast 75 and foremast 88
- All parts constituting the masts will be painted medium wood. On parts 75 and 88, paint all rope hoops black. Set aside to dry
Painting the Mizzen Mast
- Fit part 64 into its housings and cement
- Fit and cement part 65 onto part 64
- Cement part 67 onto part 65
- Fit part 66 into part 67 and cement part 66 onto part 65
- Check the so obtained unit for proper alignment
- Cement part 70 onto part 68
- Cement part 70 onto part 68
- Run part 69 through part 70 and cement 69 onto part 68
- Cement part 71 slantwise on part 64
- Cement parts 72 and 73 in their respective housings, provided to this purpose
- For more details, refer to "Main Mast Mounting", detail.



**Mounting the Main Mast**  
Perform similar operations to those performed when mounting the mizen mast, using the following groups of parts:  
- 75, 76, 78, 77  
- 77, 79, 81, 80  
- 80, 82, 84, 83  
- 85, 86, 87  
- Check the so obtained unit for proper alignment.  
**Mounting the Foremast**  
Perform similar operations with the following groups:  
- 88, 89, 91, 90  
- 90, 92, 94, 93  
- 93, 95, 97, 96  
- 98, 99, 100  
- Check the mountings.  
**Mounting the Bowsprit**  
- Cement part 101, the pin being in the hole provided in part 123. Part 101 will rest on the hull support and between parts 123 and 150  
- Fit and cement part 102 onto part 101  
- Fit part 103 onto part 102  
- Cement part 104 onto part 102  
- Cement part 105 onto part 102, then cement part 107 and part 106  
- Cement part 108 underneath and perpendicular to part 101

Prior to starting with rigging operations, run the gammons, using medium thread (see detail drawing). These threads will run through the holes provided in the bow, between the masts and the foremast foot. The threads should be taut for each gammon which will then be tightened in the middle.  
- Cables from series A, except for A8 and A9, start from the undermast of the masts, and are fastened to CA in the middle protruding from parts 123 and 150  
- A6 goes through the gammons and is fastened to CA in the middle protruding from parts 123 and 150  
- A2 will be doubled when passing at the foremast foot: it will then go through CA, and be fastened on the part of the hull protruding from parts 123 and 150  
- A5 goes through the gammons and is fastened to CA in the middle protruding from parts 123 and 150  
- A3 corresponds to the two cables fastened to part 9, and passes through the masts and the foremast foot.  
- Each cable runs through the long hole provided in the top, through one of the holes in the cap 78, and goes downwards through the hole to be fastened as shown on the drawing.

Similar operations are to be performed for A9  
- Note rigging Q2, Q3, F3, F4, F5, F6 on A4. Fasten and cement as shown on the drawing.  
- Note the shapes of D4 and D5 on yard 72  
- G1 and G2 which start from the ends of part 109 will be fastened to A3, pass through the gammons and are finally fastened to CA  
- G3 and G4 will be fastened to CA on the outside.  
Prior to starting with standing rigging, the following operations should be performed:  
- Cement the 15 sheepshead cleats on the inside of the bulwarks. Note their positions with respect to the bulwark offittings.  
- In the standing rigging and installation of sails, the various ropes are fastened to the cleats, belaying-pins etc.... which have been marked as shown on the pertinent drawing. It is also recommended to mark the points where the ropes are fastened to the cleats and to note that some cables have been shown as ending to:  
+ CA: upper beams of the fore bulkhead No. 15  
+ EB: portside rear beams of the side wall and starboard beams

For the above operations use medium diameter thread (black, brown or very dark grey, dark color threads, i.e. Rigging should be performed following the order shown on the threads, in small rectangles, that is: A1, A2, B, C, G2....  
- For ropes of A series, use medium diameter thread, for all other ropes use finer thread.  
- Yarns and finer threads are used for the standing rigging.  
**5 - Mounting the Shrouds**  
This operation is very important and requires special care and attention. The aspect of your model will depend on the result of this operation. It is therefore recommended to thoroughly perform the following operations in the order specified.  
**Mounting the Lower Shrouds**  
For instance: starboard shrouds - main mast  
- Take the portside shrouds for the main mast, fabricated on the machine especially designed to this purpose (par. 9)  
- Run the upper part of the shrouds through the hole provided in part 76, make one turn around the mast, cement, when completely dry, cut out excess of thread

Run the lower parts of the shrouds in the notches provided in part 43, cement. Cut out excess of thread when completely dry.  
- Make 110 turns on the shrouds in the notches provided in part 43, cement. Cut out excess of thread when completely dry.  
- Part 40 and 110 are, as well as for the Foremast using the corresponding shrouds and parts 111 and 112, and finally for the mizen mast using parts 113 and 114, and finally refer to part list to mark the difference between portside and starboard parts.  
**Mounting the Intermediate Shrouds**  
For instance: main top sail shrouds - starboard  
- Take corresponding shrouds. Run the upper part on the outside of bars 79, then around the mast. Cement and cut out excess of thread  
- Run the lower end of shrouds through the opening on the outside of top 76, put in place and cement deadeyes 116.  
- Perform some operations on portside using part 115  
This mounting is identical for the fore top sail shrouds, using parts 119 and 120, and for bowsprit shrouds, using parts 121 and 122.  
**Mounting the Upper Shrouds**  
For instance: main topgallant shrouds - starboard  
- Take the corresponding shrouds. Secure the upper end and cement the lower end on bars 79.  
- Cut off excess of thread  
- Perform similar operations on portside, and when mounting the fore topgallant shrouds  
No deadeye has been provided for this series of shrouds.

**6 - Sails**  
**Marking and decorating the Sails**  
A sheet of sails has been furnished in the SIRENE kit. It is recommended to carefully mark each sail in drawing, to do this, the letters shown on the drawing, respectively, should be used.  
Prior to starting cutting operations, it is recommended to proceed with the decoration of the sails.  
- Mix a drop of black paint with mat white. Dilute with a small quantity of a special solvent for plastic.  
- Paint sails on both faces upwards and not uniformly leaving the middle of each sail almost white  
- Set aside to dry. When completely dry prepare sails for furling.  
- Place flags I to M, after they have been prepared as shown on the "decoration" drawing. Place decals on I and J as on each yard, paint the ends over a length of 2 to 3 mm, using white paint.  
**Placing the Sails**  
Note: In order to avoid any error, it is recommended to only cut off one sail at a time.  
- Cut off, cement and place sail A, as shown on the detailed drawing. The position of this sail as well as the position of all others has been specified in the "decoration" part.  
- On each yard, place the sails in the order shown on the drawing.  
- Run a fine thread length around the yard and around the sail.  
- Similar operations will be performed when installing sails B and C.  
- Cement sail D onto the corresponding yard  
- Run a fine thread length around the yard.  
On either side of the sail, slightly below the middle, rig the bolines as follows: 5 fine thread lengths, tied to another thread will be fastened, as shown on the drawing.  
Perform similar operations when installing sails OA - beam of part 15. This sail will be fastened to the yard ends, using fine thread.  
Sails A, B and C have been represented cleaved up. Cut out, from the sail sheet, a rectangle larger than each sail by 2 cm.  
Put a drop of cement on the beached portion, fold the sheet following the arrow, press on it while cementing takes place. The sheet should be fastened to the yard ends, using fine thread. Cement each sail all along the corresponding yard.  
Note the various tyings of fine thread on cleats and belaying-pins on the main deck.  
Proceed with rigging of the four upper yards on the corresponding yards, using fine thread.

**7 - Launches**  
- Cement parts 163 and 164 onto part 162  
- Cement part 165 onto part 167  
- Cement part 166 onto part 167

Run the three launches as shown on the drawing  
- Cement the launches in place, as follows:  
- the large launch on cradles 35, in front of the large hatchway  
- the small launch on the cradles, behind the large hatchway.  
**Anchor**  
- Cement part 190 on part 189  
- Place ring 191 into the hole provided in part 189  
- Perform similar operations on the four anchors.  
- Moir: Black Bianco: White Bois: Wood  
- Run through each hawse hole a thread of at least 1 mm in diameter  
- Fasten one anchor to the fore thread, on either side  
- Perform similar operations using the rear thread  
- Anchor will be attached to the bulwark as indicated, using medium diameter thread.

**8 - Decoration**  
Paint the hull following indications shown on the drawing: the keel will be painted white, the 5 wales medium wood: planking between the three lower wales black, planking above the 5th wale blue and the upper handrails gold.  
All decorative parts will be painted as follows: background blue, sculptured parts gold.  
Paint the nameplate "LA SIRENE" black and the lettering gold. Port-lids will be painted red on the inside, and in the same colour as the hull on the outside. The guns will be painted black. They can also be painted bronze.  
The hull, on the inside, between the decks, will be painted red, and above the main deck medium wood.  
It is possible to contemplate another decoration similar to that shown on the kit cover, for instance.  
For the decoration of your model use HELLER mat paints and HELLER brushes.

The paint range to be utilized includes the following colours:  
- Bianco: white  
- Noir: black  
- Bleu: blue  
- Rouge: red  
- Orange: orange  
- Cuivre: copper  
- Or: gold  
- Decals: decals  
- Cils: dark  
- Ombre: middle  
The various wood tints will be obtained by mixing orange and black paints, and gradually white paint to obtain light wood  
9 - Shroud Fabrication  
A machine especially designed to the fabrication of shrouds mounting kit, for use with the SIRENE kit, is highly recommended to exactly follow the directives hereafter given to obtain shrouds properly shaped.  
Materials to be used: linen thread for vertical ropes, dark or light, to be painted brown when shroud fabrication is complete  
- For horizontal ropes use a finer thread  
- Detailed example for 2 symmetrical shrouds:  
Main Lower Shrouds (middle)  
- Fasten the thread in the hole provided next to the thread guide, then run it in the notch of the thread guide.  
- Wind the thread along the lower frame piece of the machine, in the 10th notch, starting from the left  
- Make 3 complete turns, fastening from three teeth to three teeth, the thread in the upper frame piece. Tie up the thread in the hole. All threads should be strongly tightened.  
- Note that the machine permits, in only one operation, the fabrication of symmetrical portside and starboard shrouds  
- To fabricate horizontal foot-ropes, use finer thread and make 30 horizontal turns, starting from the first notch.  
- Using a flat brush run liquid cement over the threads representing the shroud shape. When completely dry, the crossed threads will remain strongly cemented  
- Carefully cut out horizontal threads which are not part of the shrouds. Check out for proper cementing  
- Cut off, while leaving a maximum length, all threads representing the upper frame piece, then the various knots  
- Do not cut the shrouds at their connecting point and mark ending points on main lower shrouds. Paint if necessary  
- Only separate the two shrouds when mounting 7 is performed, prior to installing the unit.

Run the lower parts of the shrouds in the notches provided in part 43, cement. Cut out excess of thread when completely dry.  
- Make 110 turns on the shrouds in the notches provided in part 43, cement. Cut out excess of thread when completely dry.  
- Part 40 and 110 are, as well as for the Foremast using the corresponding shrouds and parts 111 and 112, and finally for the mizen mast using parts 113 and 114, and finally refer to part list to mark the difference between portside and starboard parts.  
**Mounting the Intermediate Shrouds**  
For instance: main top sail shrouds - starboard  
- Take corresponding shrouds. Run the upper part on the outside of bars 79, then around the mast. Cement and cut out excess of thread  
- Run the lower end of shrouds through the opening on the outside of top 76, put in place and cement deadeyes 116.  
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This mounting is identical for the fore top sail shrouds, using parts 119 and 120, and for bowsprit shrouds, using parts 121 and 122.  
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- Cut off excess of thread  
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No deadeye has been provided for this series of shrouds.

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- Mix a drop of black paint with mat white. Dilute with a small quantity of a special solvent for plastic.  
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- On each yard, place the sails in the order shown on the drawing.  
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- Place ring 191 into the hole provided in part 189  
- Perform similar operations on the four anchors.  
- Moir: Black Bianco: White Bois: Wood  
- Run through each hawse hole a thread of at least 1 mm in diameter  
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- Perform similar operations using the rear thread  
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- Make 3 complete turns, fastening from three teeth to three teeth, the thread in the upper frame piece. Tie up the thread in the hole. All threads should be strongly tightened.  
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- Carefully cut out horizontal threads which are not part of the shrouds. Check out for proper cementing  
- Cut off, while leaving a maximum length, all threads representing the upper frame piece, then the various knots  
- Do not cut the shrouds at their connecting point and mark ending points on main lower shrouds. Paint if necessary  
- Only separate the two shrouds when mounting 7 is performed, prior to installing the unit.

**Main Middle Shrouds**  
- Make the first vertical turn of thread, starting at the 11th notch  
- Make 5 vertical turns, from 2 teeth to 2 teeth  
- Make 39 horizontal turns.  
**Main Higher Shrouds**  
- Make the first vertical turn, starting at the 9th notch  
- Make 5 vertical turns, from 2 teeth to 2 teeth  
- Make 19 horizontal turns.  
**Mizen Lower Shrouds (rear)**  
- Make the first vertical turn, starting at the 11th notch  
- Make 3 vertical turns, from 2 teeth to 2 teeth  
- Make 30 horizontal turns.  
**Mizen Upper Shrouds**  
- Make the first vertical turn, starting at the 11th notch  
- Make 3 vertical turns, from 2 teeth to 2 teeth  
- Make 19 horizontal turns.  
**Fore Lower Shrouds (front)**  
- Make the first vertical turn, starting at the 12th notch  
- Make 8 vertical turns from 4 teeth to 4 teeth for the first 3 turns, then from 3 teeth to 3 teeth  
- Make 45 horizontal turns.  
**Fore Intermediate Shrouds**  
- Make the first vertical turn, starting at the 12th notch  
- Make 5 vertical turns from 2 teeth to 2 teeth  
- Make 36 horizontal turns.  
**Fore Upper Shrouds**  
- Make the first vertical turn, starting at the 7th notch  
- Make 3 vertical turns, from 2 teeth to 2 teeth  
- Make 11 horizontal turns.  
**Bowsprit Shrouds**  
- Make the first vertical turn, starting at the 2nd notch  
- Make 3 vertical turns, from 2 teeth to 2 teeth  
- Make 14 horizontal turns.

**Recommendations**  
It is advisable to trim and polish carefully all parts before mounting them, using a glass paper file and to take off excess plastic with a razor blade. Join small parts with tweezers. Utilize HELLER paints and brushes, especially designed for the decoration of plastic models.  
Prior to begin the mounting operations, it is recommended to read carefully the paragraph pertaining to 'decoration'.  
Use just enough cement to join parts. Set aside to dry for a long time. A broken part can easily be repaired by cementing, keeping in place with adhesive tape while drying. Never put cement in direct contact with transparent parts, but on their supports. Use HELLER cement, especially developed for plastic kits.

**Important Note:**  
All parts have been thoroughly checked before packing. As the HELLER Co. does not accept any responsibility for the quality of her production, you are friendly invited to mail, in case of a claim, your comment to:  
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